

From: Bowling, Cody <Cody.Bowling@Honeywell.com>
Sent: Thursday, October 23, 2025 11:38 AM
To: Webberking, Fredrick
Subject: Cody Bowling - Request For Quote / DC1 DC2 Receiving Lanes Brake Belt Conveyors / Economy Mode / Retrofit / 004-CB-FW

Hey Fred,

Circling back with an update per our emails yesterday. I met with the team and they felt this is pretty straight forward so there's no additional question or call needed at this time. **The details you provided in the request were incredibly helpful so thank you for that!** If questions come up or a call is needed to clarify any details, I'll let you know. Also, we're tracking to deliver this proposal to you by 11/12 at the latest.

Thanks,
Cody

Cody BowlingC

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Hello Cody,

This is a new work order request to be added to your weekly Adidas Honeywell Weekly Touch Base - Proposals, Roadmap, Current Projects. This is part of a series of risk management control corrective actions and recurrence prevention actions following a safety incident that we had in the DC1 receiving warehouse department back in August. Please could you provide me with a quote to retrofit the DC1 and DC2 receiving warehouse brake belt conveyors on both the main incoming feed lanes and the exception lanes to those main incoming feed lanes. Similar to the Beumer induction water fall conveyors drive motors that you are currently working on DC1, I need to have the same thing done with this request. I say 'economy mode' but just like the waterfall conveyors project in DC1 this request is more of a safety accident prevention (engineering control) than it is an energy conservation project. Like the waterfall conveyors in DC1 these bake belt conveyors both on the main incoming feed lanes and exception lanes to those main incoming feed lanes both run all the live-long day with no product (cardboard boxes). Similar again to the DC1 Beumer waterfall project I think we might be able to achieve what we want without having to install any hardware, firmware by re-programming the incontrolware. You can tell me otherwise.

For the record there is actually nothing inherently or intrinsically wrong from a safety design point with this style of conveyor. It conforms to OSHA 29 CFR 1910.212 and ANSI B11.19-2019 (CSA Z432-2023) for

guarding accessible nip points. We have had just way too many safety incidents where our associates have leaned over them – typically reaching over to unjam a cardboard box – and an article of clothing has become entangled between the head drive pulley roller conveyor belt and the head drive pulley roller guard. I've learned a long time ago that you cannot tell people to do or not to do something that is outside of their normal routine standard work. We have to as such as possible design out any identifying problems that we find.

I'm only interested in controlling these two direct driven belted conveyors. The other means of conveyance of cardboard boxes on these receiving lanes either immediately up or downstream of these 'brake belt' conveyors is by series of MDRs conveyors which are not posing a hazard as much as these belted conveyors.

DC1 has five (5) receiving lanes numbered 3 through to 7. DC2 has seven (7) receiving lanes numbered 1 through 7. This is the way they are numbered in how we identify them in their physical locations. In ICW there are in some places the numbering of what lane is what is called out differently, but I will use Honeywell and ICW language and descriptors as the devices are named in ICW when trying to explain what is needed so we understand the same nomenclature.

Logic Description:

DC1 RECEIVING 3 - 7

- **Lane 3.** When RECEIVING LANE 3 FULL EYE EE112 is not blocked by a cardboard box/es on the main incoming feed lane roller conveyor after thirty (30) seconds RECEIVING LANE 3 BRAKE BELT MTR112.01 goes into Economy Mode (stops running). Re-starting RECEIVING LANE 3 BRAKE BELT MTR112.01 out from Economy Mode is automatically achieved by one of the upstream main incoming feed lane MDRs conveyors being triggered to run by the presence of a receiving cardboard box/es on the main incoming feed lane. I have to rely heavily on you to decide on the logic of which of those upstream series of main incoming feed lane MDR conveyors when triggered to run by the presence of a cardboard box/es then triggers the re-starting of RECEIVING LANE 3 BRAKE BELT MTR112.01 out from Economy Mode. This logic repeats itself under these conditions.
- **Lane 3.** When RECEIVING LANE 3 FULL EYE EE114 is not blocked by a rejected cardboard box/es on to the exception lane roller conveyor after thirty (30) seconds RECEIVING LANE 3 BRAKE BELT MTR114.01 goes into Economy Mode (stops running). Restarting RECEIVING LANE 3 BRAKE BELT MTR114.01 is automatically achieved when the exception lane pop-up transverse MDR conveyor is triggered to operate. This logic repeats itself under these conditions. I have to rely heavily on you to decide what output or input device in or on the pop-up transverse MDR conveyor triggers the RECEIVING LANE 3 BRAKE BELT MTR112.01 to run again. I don't know if you call it 'transverse pop-up' that's my description as I don't see its description in ICW.
- Normal current automatic logical operations remain the same such as when the RECEIVING LANE 3 FULL EYE EE112 and or RECEIVING LANE 3 FULL EYE EE114 are blocked by cardboard box/es RECEIVING LANE 3 BRAKE BELT MTR112.01 and RECEIVING LANE 3 BRAKE BELT MTR114.01 respectively stops running as it is currently programmed to do.
- **Lane 4.** When RECEIVING LANE 4 FULL EYE EE112A is not blocked by a cardboard box/es on the main incoming feed lane roller conveyor after thirty (30) seconds RECEIVING LANE 4 BRAKE BELT MTR112.01A goes into Economy Mode (stops running). Re-starting RECEIVING LANE 4 BRAKE BELT MTR112.01A out from Economy Mode is automatically achieved by one of the upstream main

incoming feed lane MDRs conveyors being triggered to run by the presence of a receiving cardboard box/es on the main incoming feed lane. I have to rely heavily on you to decide on the logic of which of those upstream series of main incoming feed lane MDR conveyors when triggered to run by the presence of a cardboard box/es then triggers the re-starting of RECEIVING LANE 4 BRAKE BELT MTR112.01A out from Economy Mode. This logic repeats itself under these conditions.

- **Lane 4.** When RECEIVING LANE 4 FULL EYE EE114A is not blocked by a rejected cardboard box/es on to the exception lane roller conveyor after thirty (30) seconds RECEIVING LANE 4 BRAKE BELT MTR114.01A goes into Economy Mode (stops running). Restarting RECEIVING LANE 4 BRAKE BELT MTR114.01A is automatically achieved when the exception lane pop-up transverse MDR conveyor is triggered to operate. This logic repeats itself under these conditions. I have to rely heavily on you to decide what output or input device in or on the pop-up transverse MDR conveyor triggers the RECEIVING LANE 4 BRAKE BELT MTR112.01A to run again. I don't know if you call it 'transverse pop-up' that's my description as I don't see its description in ICW.
- Normal current automatic logical operations remain the same such as when the RECEIVING LANE 4 FULL EYE EE112A and or RECEIVING LANE 4 FULL EYE EE114A are blocked by cardboard box/es RECEIVING LANE 4 BRAKE BELT MTR112.01A and RECEIVING LANE 4 BRAKE BELT MTR114.01A respectively stops running as it is currently programmed to do.
- **Lane 5.** When RECEIVING LANE 5 FULL EYE EE112B is not blocked by a cardboard box/es on the main incoming feed lane roller conveyor after thirty (30) seconds RECEIVING LANE 5 BRAKE BELT MTR112.01B goes into Economy Mode (stops running). Re-starting RECEIVING LANE 5 BRAKE BELT MTR112.01B out from Economy Mode is automatically achieved by one of the upstream main incoming feed lane MDRs conveyors being triggered to run by the presence of a receiving cardboard box/es on the main incoming feed lane. I have to rely heavily on you to decide on the logic of which of those upstream series of main incoming feed lane MDR conveyors when triggered to run by the presence of a cardboard box/es then triggers the re-starting of RECEIVING LANE 5 BRAKE BELT MTR112.01B out from Economy Mode. This logic repeats itself under these conditions.
- **Lane 5.** When RECEIVING LANE 5 FULL EYE EE114B is not blocked by a rejected cardboard box/es on to the exception lane roller conveyor after thirty (30) seconds RECEIVING LANE 5 BRAKE BELT MTR114.01B goes into Economy Mode (stops running). Restarting RECEIVING LANE 5 BRAKE BELT MTR114.01B is automatically achieved when the exception lane pop-up transverse MDR conveyor is triggered to operate. This logic repeats itself under these conditions. I have to rely heavily on you to decide what output or input device in or on the pop-up transverse MDR conveyor triggers the RECEIVING LANE 5 BRAKE BELT MTR112.01B to run again. I don't know if you call it 'transverse pop-up' that's my description as I don't see its description in ICW.
- Normal current automatic logical operations remain the same such as when the RECEIVING LANE 5 FULL EYE EE112B and or RECEIVING LANE 5 FULL EYE EE114B are blocked by cardboard box/es RECEIVING LANE 5 BRAKE BELT MTR112.01B and RECEIVING LANE 5 BRAKE BELT MTR114.01B respectively stops running as it is currently programmed to do.
- **Lane 6.** When RECEIVING LANE 6 FULL EYE EE112C is not blocked by a cardboard box/es on the main incoming feed lane roller conveyor after thirty (30) seconds RECEIVING LANE 6 BRAKE BELT MTR112.01C goes into Economy Mode (stops running). Re-starting RECEIVING LANE 6 BRAKE BELT MTR112.01C out from Economy Mode is automatically achieved by one of the upstream main incoming feed lane MDRs conveyors being triggered to run by the presence of a receiving cardboard box/es on the main incoming feed lane. I have to rely heavily on you to decide on the logic of which of those upstream series of main incoming feed lane MDR conveyors when triggered to run by the

presence of a cardboard box/es then triggers the re-starting of RECEIVING LANE 6 BRAKE BELT MTR112.01C out from Economy Mode. This logic repeats itself under these conditions.

- **Lane 6.** When RECEIVING LANE 6 FULL EYE EE114C is not blocked by a rejected cardboard box/es on to the exception lane roller conveyor after thirty (30) seconds RECEIVING LANE 6 BRAKE BELT MTR114.01C goes into Economy Mode (stops running). Restarting RECEIVING LANE 6 BRAKE BELT MTR114.01C is automatically achieved when the exception lane pop-up transverse MDR conveyor is triggered to operate. This logic repeats itself under these conditions. I have to rely heavily on you to decide what output or input device in or on the pop-up transverse MDR conveyor triggers the RECEIVING LANE 6 BRAKE BELT MTR112.01C to run again. I don't know if you call it 'transverse pop-up' that's my description as I don't see its description in ICW.
- Normal current automatic logical operations remain the same such as when the RECEIVING LANE 6 FULL EYE EE112C and or RECEIVING LANE 6 FULL EYE EE114C are blocked by cardboard box/es RECEIVING LANE 6 BRAKE BELT MTR112.01C and RECEIVING LANE 6 BRAKE BELT MTR114.01C respectively stops running as it is currently programmed to do.
- **Lane 7.** When RECEIVING LANE 7 FULL EYE EE112D is not blocked by a cardboard box/es on the main incoming feed lane roller conveyor after thirty (30) seconds RECEIVING LANE 7 BRAKE BELT MTR112.01D goes into Economy Mode (stops running). Re-starting RECEIVING LANE 7 BRAKE BELT MTR112.01D out from Economy Mode is automatically achieved by one of the upstream main incoming feed lane MDRs conveyors being triggered to run by the presence of a receiving cardboard box/es on the main incoming feed lane. I have to rely heavily on you to decide on the logic of which of those upstream series of main incoming feed lane MDR conveyors when triggered to run by the presence of a cardboard box/es then triggers the re-starting of RECEIVING LANE 7 BRAKE BELT MTR112.01D out from Economy Mode. This logic repeats itself under these conditions.
- **Lane 7.** When RECEIVING LANE 7 FULL EYE EE114D is not blocked by a rejected cardboard box/es on to the exception lane roller conveyor after thirty (30) seconds RECEIVING LANE 7 BRAKE BELT MTR114.01C goes into Economy Mode (stops running). Restarting RECEIVING LANE 7 BRAKE BELT MTR114.01D is automatically achieved when the exception lane pop-up transverse MDR conveyor is triggered to operate. This logic repeats itself under these conditions. I have to rely heavily on you to decide what output or input device in or on the pop-up transverse MDR conveyor triggers the RECEIVING LANE 7 BRAKE BELT MTR112.01D to run again. I don't know if you call it 'transverse pop-up' that's my description as I don't see its description in ICW.
- Normal current automatic logical operations remain the same such as when the RECEIVING LANE 7 FULL EYE EE112C and or RECEIVING LANE 7 FULL EYE EE114C are blocked by cardboard box/es RECEIVING LANE 7 BRAKE BELT MTR112.01D and RECEIVING LANE 7 BRAKE BELT MTR114.01D respectively stops running as it is currently programmed to do.

DC2 RECEIVING 1 – 7

- **Lane 1.** When RECEIVING LANE 1 FULL EYE EE112 is not blocked by a cardboard box/es on the main incoming feed lane roller conveyor after thirty (30) seconds RECEIVING LANE 1 BRAKE BELT MTR112.01 goes into Economy Mode (stops running). Re-starting RECEIVING LANE 1 BRAKE BELT MTR112.01 out from Economy Mode is automatically achieved by one of the upstream main incoming feed lane MDRs conveyors being triggered to run by the presence of a receiving cardboard box/es on the main incoming feed lane. I have to rely heavily on you to decide on the logic of which of those upstream series of main incoming feed lane MDR conveyors when triggered to run by the presence of a cardboard box/es then triggers the re-starting of RECEIVING LANE 1 BRAKE BELT MTR112.01 out from Economy Mode. This logic repeats itself under these conditions.

- **Lane 1.** When RECEIVING LANE 1 FULL EYE EE114 is not blocked by a rejected cardboard box/es on to the exception lane roller conveyor after thirty (30) seconds RECEIVING LANE 1 BRAKE BELT MTR114.01 goes into Economy Mode (stops running). Restarting RECEIVING LANE 1 BRAKE BELT MTR114.01 is automatically achieved when the exception lane pop-up transverse MDR conveyor is triggered to operate. This logic repeats itself under these conditions. I have to rely heavily on you to decide what output or input device in or on the pop-up transverse MDR conveyor triggers the RECEIVING LANE 1 BRAKE BELT MTR112.01 to run again. I don't know if you call it 'transverse pop-up' that's my description as I don't see its description in ICW.
- Normal current automatic logical operations remain the same such as when the RECEIVING LANE 1 FULL EYE EE112 and or RECEIVING LANE 1 FULL EYE EE114 are blocked by cardboard box/es RECEIVING LANE 1 BRAKE BELT MTR112.01 and RECEIVING LANE 1 BRAKE BELT MTR114.01 respectively stops running as it is currently programmed to do.
- **Lane 2.** When RECEIVING LANE 2 FULL EYE EE112A is not blocked by a cardboard box/es on the main incoming feed lane roller conveyor after thirty (30) seconds RECEIVING LANE 2 BRAKE BELT MTR112A.01 goes into Economy Mode (stops running). Re-starting RECEIVING LANE 2 BRAKE BELT MTR112A.01 out from Economy Mode is automatically achieved by one of the upstream main incoming feed lane MDRs conveyors being triggered to run by the presence of a receiving cardboard box/es on the main incoming feed lane. I have to rely heavily on you to decide on the logic of which of those upstream series of main incoming feed lane MDR conveyors when triggered to run by the presence of a cardboard box/es then triggers the re-starting of RECEIVING LANE 2 BRAKE BELT MTR112A.01 out from Economy Mode. This logic repeats itself under these conditions.
- **Lane 2.** When RECEIVING LANE 2 FULL EYE EE114A is not blocked by a rejected cardboard box/es on to the exception lane roller conveyor after thirty (30) seconds RECEIVING LANE 2 BRAKE BELT MTR114A.01 goes into Economy Mode (stops running). Restarting RECEIVING LANE 2 BRAKE BELT MTR114A.01 is automatically achieved when the exception lane pop-up transverse MDR conveyor is triggered to operate. This logic repeats itself under these conditions. I have to rely heavily on you to decide what output or input device in or on the pop-up transverse MDR conveyor triggers the RECEIVING LANE 2 BRAKE BELT MTR112A.01 to run again. I don't know if you call it 'transverse pop-up' that's my description as I don't see its description in ICW.
- Normal current automatic logical operations remain the same such as when the RECEIVING LANE 2 FULL EYE EE112A and or RECEIVING LANE 2 FULL EYE EE114A are blocked by cardboard box/es RECEIVING LANE 2 BRAKE BELT MTR112A.01 and RECEIVING LANE 2 BRAKE BELT MTR114A.01 respectively stops running as it is currently programmed to do.
- **Lane 3.** When RECEIVING LANE 3 FULL EYE EE112B is not blocked by a cardboard box/es on the main incoming feed lane roller conveyor after thirty (30) seconds RECEIVING LANE 3 BRAKE BELT MTR112B.01 goes into Economy Mode (stops running). Re-starting RECEIVING LANE 3 BRAKE BELT MTR112B.01 out from Economy Mode is automatically achieved by one of the upstream main incoming feed lane MDRs conveyors being triggered to run by the presence of a receiving cardboard box/es on the main incoming feed lane. I have to rely heavily on you to decide on the logic of which of those upstream series of main incoming feed lane MDR conveyors when triggered to run by the presence of a cardboard box/es then triggers the re-starting of RECEIVING LANE 3 BRAKE BELT MTR112B.01 out from Economy Mode. This logic repeats itself under these conditions.
- **Lane 3.** When RECEIVING LANE 3 FULL EYE EE114B is not blocked by a rejected cardboard box/es on to the exception lane roller conveyor after thirty (30) seconds RECEIVING LANE 3 BRAKE BELT MTR114B.01 goes into Economy Mode (stops running). Restarting RECEIVING LANE 3 BRAKE BELT MTR114B.01 is automatically achieved when the exception lane pop-up transverse MDR conveyor

is triggered to operate. This logic repeats itself under these conditions. I have to rely heavily on you to decide what output or input device in or on the pop-up transverse MDR conveyor triggers the RECEIVING LANE 3 BRAKE BELT MTR112B.01 to run again. I don't know if you call it 'transverse pop-up' that's my description as I don't see its description in ICW.

- Normal current automatic logical operations remain the same such as when the RECEIVING LANE 3 FULL EYE EE112B and or RECEIVING LANE 3 FULL EYE EE114B are blocked by cardboard box/es RECEIVING LANE 3 BRAKE BELT MTR112B.01 and RECEIVING LANE 3 BRAKE BELT MTR114B.01 respectively stops running as it is currently programmed to do.
- **Lane 4.** When RECEIVING LANE 4 FULL EYE EE112C is not blocked by a cardboard box/es on the main incoming feed lane roller conveyor after thirty (30) seconds RECEIVING LANE 4 BRAKE BELT MTR112C.01 goes into Economy Mode (stops running). Re-starting RECEIVING LANE 4 BRAKE BELT MTR112C.01 out from Economy Mode is automatically achieved by one of the upstream main incoming feed lane MDRs conveyors being triggered to run by the presence of a receiving cardboard box/es on the main incoming feed lane. I have to rely heavily on you to decide on the logic of which of those upstream series of main incoming feed lane MDR conveyors when triggered to run by the presence of a cardboard box/es then triggers the re-starting of RECEIVING LANE 4 BRAKE BELT MTR112C.01 out from Economy Mode. This logic repeats itself under these conditions.
- **Lane 4.** When RECEIVING LANE 4 FULL EYE EE114C is not blocked by a rejected cardboard box/es on to the exception lane roller conveyor after thirty (30) seconds RECEIVING LANE 4 BRAKE BELT MTR114C.01 goes into Economy Mode (stops running). Restarting RECEIVING LANE 4 BRAKE BELT MTR114C.01 is automatically achieved when the exception lane pop-up transverse MDR conveyor is triggered to operate. This logic repeats itself under these conditions. I have to rely heavily on you to decide what output or input device in or on the pop-up transverse MDR conveyor triggers the RECEIVING LANE 4 BRAKE BELT MTR112C.01 to run again. I don't know if you call it 'transverse pop-up' that's my description as I don't see its description in ICW.
- Normal current automatic logical operations remain the same such as when the RECEIVING LANE 4 FULL EYE EE112C and or RECEIVING LANE 4 FULL EYE EE114C are blocked by cardboard box/es RECEIVING LANE 4 BRAKE BELT MTR112C.01 and RECEIVING LANE 4 BRAKE BELT MTR114C.01 respectively stops running as it is currently programmed to do.
- **Lane 5.** When RECEIVING LANE 5 FULL EYE EE112D is not blocked by a cardboard box/es on the main incoming feed lane roller conveyor after thirty (30) seconds RECEIVING LANE 5 BRAKE BELT MTR112D.01 goes into Economy Mode (stops running). Re-starting RECEIVING LANE 5 BRAKE BELT MTR112D.01 out from Economy Mode is automatically achieved by one of the upstream main incoming feed lane MDRs conveyors being triggered to run by the presence of a receiving cardboard box/es on the main incoming feed lane. I have to rely heavily on you to decide on the logic of which of those upstream series of main incoming feed lane MDR conveyors when triggered to run by the presence of a cardboard box/es then triggers the re-starting of RECEIVING LANE 5 BRAKE BELT MTR112D.01 out from Economy Mode. This logic repeats itself under these conditions.
- **Lane 5.** When RECEIVING LANE 5 FULL EYE EE114D is not blocked by a rejected cardboard box/es on to the exception lane roller conveyor after thirty (30) seconds RECEIVING LANE 5 BRAKE BELT MTR114.01 goes into Economy Mode (stops running). Restarting RECEIVING LANE 5 BRAKE BELT MTR114.01D is automatically achieved when the exception lane pop-up transverse MDR conveyor is triggered to operate. This logic repeats itself under these conditions. I have to rely heavily on you to decide what output or input device in or on the pop-up transverse MDR conveyor triggers the RECEIVING LANE 5 BRAKE BELT MTR112D.01 to run again. I don't know if you call it 'transverse pop-up' that's my description as I don't see its description in ICW.

- Normal current automatic logical operations remain the same such as when the RECEIVING LANE 5 FULL EYE EE112D and or RECEIVING LANE 5 FULL EYE EE114D are blocked by cardboard box/es RECEIVING LANE 5 BRAKE BELT MTR112D.01 and RECEIVING LANE 5 BRAKE BELT MTR114D.01 respectively stops running as it is currently programmed to do.
- **Lane 6.** When RECEIVING LANE 6 FULL EYE EE112E is not blocked by a cardboard box/es on the main incoming feed lane roller conveyor after thirty (30) seconds RECEIVING LANE 6 BRAKE BELT MTR112.01E goes into Economy Mode (stops running). Re-starting RECEIVING LANE 6 BRAKE BELT MTR112.01E out from Economy Mode is automatically achieved by one of the upstream main incoming feed lane MDRs conveyors being triggered to run by the presence of a receiving cardboard box/es on the main incoming feed lane. I have to rely heavily on you to decide on the logic of which of those upstream series of main incoming feed lane MDR conveyors when triggered to run by the presence of a cardboard box/es then triggers the re-starting of RECEIVING LANE 6 BRAKE BELT MTR112.01E out from Economy Mode. This logic repeats itself under these conditions.
- **Lane 6.** When RECEIVING LANE 6 FULL EYE EE114 is not blocked by a rejected cardboard box/es on to the exception lane roller conveyor after thirty (30) seconds RECEIVING LANE 6 BRAKE BELT MTR114.01 goes into Economy Mode (stops running). Restarting RECEIVING LANE 6 BRAKE BELT MTR114.01E is automatically achieved when the exception lane pop-up transverse MDR conveyor is triggered to operate. This logic repeats itself under these conditions. I have to rely heavily on you to decide what output or input device in or on the pop-up transverse MDR conveyor triggers the RECEIVING LANE 6 BRAKE BELT MTR112.01E to run again. I don't know if you call it 'transverse pop-up' that's my description as I don't see its description in ICW.
- Normal current automatic logical operations remain the same such as when the RECEIVING LANE 6 FULL EYE EE112E and or RECEIVING LANE 6 FULL EYE EE114E are blocked by cardboard box/es RECEIVING LANE 6 BRAKE BELT MTR112.01E and RECEIVING LANE 6 BRAKE BELT MTR114.01E respectively stops running as it is currently programmed to do.
- **Lane 7.** When RECEIVING LANE 7 FULL EYE EE112F is not blocked by a cardboard box/es on the main incoming feed lane roller conveyor after thirty (30) seconds RECEIVING LANE 7 BRAKE BELT MTR112.01F goes into Economy Mode (stops running). Re-starting RECEIVING LANE 7 BRAKE BELT MTR112.01F out from Economy Mode is automatically achieved by one of the upstream main incoming feed lane MDRs conveyors being triggered to run by the presence of a receiving cardboard box/es on the main incoming feed lane. I have to rely heavily on you to decide on the logic of which of those upstream series of main incoming feed lane MDR conveyors when triggered to run by the presence of a cardboard box/es then triggers the re-starting of RECEIVING LANE 7 BRAKE BELT MTR112.01F out from Economy Mode. This logic repeats itself under these conditions.
- **Lane 7.** When RECEIVING LANE 7 FULL EYE EE114F is not blocked by a rejected cardboard box/es on to the exception lane roller conveyor after thirty (30) seconds RECEIVING LANE 7 BRAKE BELT MTR114.01F goes into Economy Mode (stops running). Restarting RECEIVING LANE 7 BRAKE BELT MTR114.01F is automatically achieved when the exception lane pop-up transverse MDR conveyor is triggered to operate. This logic repeats itself under these conditions. I have to rely heavily on you to decide what output or input device in or on the pop-up transverse MDR conveyor triggers the RECEIVING LANE 7 BRAKE BELT MTR112.01F to run again. I don't know if you call it 'transverse pop-up' that's my description as I don't see its description in ICW.
- Normal current automatic logical operations remain the same such as when the RECEIVING LANE 7 FULL EYE EE112F and or RECEIVING LANE 7 FULL EYE EE114F are blocked by cardboard box/es RECEIVING LANE 7 BRAKE BELT MTR112.01F and RECEIVING LANE 7 BRAKE BELT MTR114.01F respectively stops running as it is currently programmed to do.

With DC2 ICW note that there is a bit of a switch-a-roo in the alpha-numerical device user names where the letter designation appears in the name such as MTR112**A**.01 and MTR112.01**F**

I'm attaching some diagrams and example pictures to help you discern what I'm trying to convey to you – pun intended. Let me know if you have any questions and we can schedule a call to discuss. Thank you.

Regards,

Fred Webberking

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