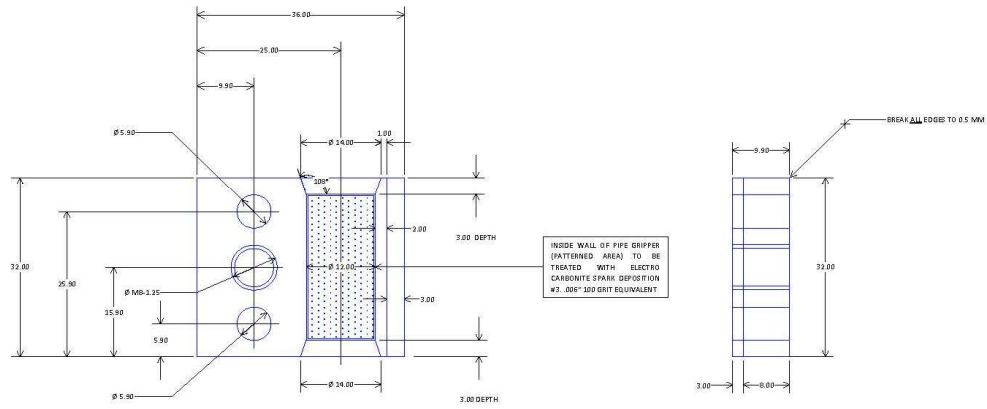
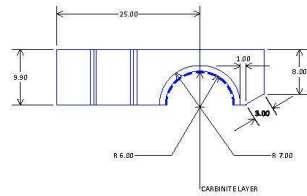


This is a 3D drawing that I created from scratch from an existing SCR tank vent pipe assembly tooling clamp serving as a template using AutoDesk AutoCAD 2D 3D 2024.



ALL DIMENSION ARE IN MILLIMETERS MATERIAL: A2 STEEL NITRITE (CASE HARDENING)	2300C BMW G05/G06/G07 ASSEMBLY 2 VENT PIPE GRIPPER TOOL			
	Notes: As mentioned on the drawing I need to have the inside wall of the gripper treated with a "sand paper" application process called Electro Spark Carbonite Deposition to the grade of #3 .006" or 100 grit equivalent. Please let me know if you are able to do this.			
DRAWN BY: FRED WEBBERKING CI ENGINEER ROECHLING AUTOMOTIVE CONTACT 864-207-2310 FWebberking@roechling.com	SIZE	DATE 11/09/21	DWG NO D-D05-035-000208-V0.0	REV A
	SCALE 1:1	VER. 0.0	SHEET	1 OF 1

This is drawing started off as a 3rd Angle Projection technical drawing, but the machine shop that was going to make these tooling parts for me needed in a dwg 3D format so I had to re-create this drawing in AutoCAD.